



Material - ASME SB-584 C93200

Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.200 max.		
Ni + Cu	Ni% + Cu%	1.000 max.		
Phosphorus	P %	1.500 max.		
Lead	Pb %	6.000 - 8.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.350 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	6.300 - 7.500		
Zinc	Zn %	2.000 - 4.000		
Copper	Cu %	81.000 - 85.000	Mechanical Properties Tensile Strength in Mpa 207 min. Yield Strength in Mpa 97 min. Elongation in % 15 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C93200	UNS	USA	Rod, Bar, Tube and Shapes
B30 C93200	ASTM	USA	Ingot and Casting
SB-505 C93200	ASME	USA	Casting
C93200	SAE	USA	Casting
C93200	AS	Australia	Ingot and Casting
CA932	SAE	USA	Casting
SAE 660	SAE	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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